

FlexWall® Plus FW80/5

Volumetric and gravimetric

General Information



The FlexWall®Plus [FW80/5](#) feeder is ideal for poor or difficult flowing bulk ingredients. The feeder has the following main components: a stainless steel trapezoidal housing, flexible polyurethane trough with cross-section, external massage paddles, a screw, a screw tube, a 3 phase motor and a trapezoidal extension hopper with volumes of 100 dm³ (3.53 cuft) or 200 dm³ (7.06 cuft).

The shape of the trough and the external adjustable amplitude massage paddles work together to provide consistent screw filling and mass flow without ingredient deterioration.

Screw removal of the [FW80/5](#) is from the front of the feeder.

The FlexWall®Plus is easily disassembled for wet or dry cleaning as the polyurethane hopper that is attached to the housing is easily removed. Moreover, the [compact trapezoidal shape](#) allows up to 6 feeders to be arranged around a central feed point. All service is from the front or back.

The gravimetric version includes the analog weighing system [MS6](#), or the digital weighing system [MD6](#) (for highest measurement accuracy), featuring a high resolution robust digital load cell with serial data transmission and advanced filtering technology.

The unit conforms to CE directives.



Model Specification

Screw drive	fixed
Drive power	0,37 kW (0.5 HP)
Screw speed	198 min ⁻¹
Screw speed optional	--
Massage paddles	yes
Separate paddle drive	no
Screw drive	fixed



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Control Modules

Control and speed modules are offered either mounted onto the feeder ([Congrav® CM-E](#)) or are available for mounting in a separate control panel ([Congrav® CB-E](#) or [Congrav® CB-S](#)).

Controls can communicate directly to most host/ PLC systems or to Brabender Technologie Congrav® Operator Interfaces.

Technical Drawings and Dimensions

	volumetric feeders	gravimetric feeders	
		Control module CB	Control module CM
100 dm³ (3.53 cuft) Hopper	FW80/5-100	DDW-M6-FW80/5-100	DDW-M6-FW80/5-100 CM
200 dm³ (7.06 cuft) Hopper	FW80/5-200	DDW-M6-FW80/5-200	DDW-M6-FW80/5-200 CM

Available Screw Sizes and Feed Rates

Screw type	Designation Ø / p [mm]	Tube designation	Tube dia. [mm]	Max. speed [min ⁻¹]	Max. feed rate * [dm³/h]	Max. feed rate * [cuft/h]
Spiral screw (S) (TA=with trough activation)	S 43/27 (TA)	443	48.3x2.0	198 / 100Hz	380	13.4
	S 43/42 (TA)	443	48.3x2.0	198 / 100Hz	635	22.4
	S 52/39 (TA)	563	60.3x2.0	198 / 100Hz	821	29
	S 52/62 (TA)	563	60.3x2.0	198 / 100Hz	1391	49.1
	S 67/45	715	76.1x2.3	198 / 100Hz	1665	58.8
	S 67/71	715	76.1x2.3	198 / 100Hz	2745	96.9
	S 79/45	843	88.9x2.3	198 / 100Hz	2357	83.2
	S 79/82	843	88.9x2.3	198 / 100Hz	4499	158.9
Spiral screw (S) for granules	S 43/27	563	60.3x2.0	198 / 100Hz	521	18.4
	S 43/42	563	60.3x2.0	198 / 100Hz	863	30.5
	S 52/39	715	76.1x2.3	198 / 100Hz	1191	42.1
	S 52/62	715	76.1x2.3	198 / 100Hz	2003	70.7
	S 67/45	843	88.9x2.3	198 / 100Hz	2155	76.1
	S 67/71	843	88.9x2.3	198 / 100Hz	3537	124.9
Blade Screw (B) Stainless Steel	B 40/32	443	48.3x2.0	198 / 100Hz	311	11
	B 40/46	443	48.3x2.0	198 / 100Hz	465	16.4
Blade Screw (B) Polyurethan	B 50/45 **	563	60.3x2.0	198 / 100Hz	797	28.1
	B 50/70 **	563	60.3x2.0	198 / 100Hz	1279	45.2
	B 79/50 **	843	88.9x2.3	198 / 100Hz	2280	80.5
	B 79/88 **	843	88.9x2.3	198 / 100Hz	4193	148.1
Fiber screw (F)	F 5230/45-K20	563	60.3x2.0	198 / 100Hz	579	20.4
	F 5245/60-K20	563	60.3x2.0	198 / 100Hz	898	31.7
	F 7945/60-K39	843	88.9x2.3	198 / 100Hz	1846	65.2
	F 7945/60-K20	843	88.9x2.3	198 / 100Hz	2282	80.6

* Theoretical values at 100% screw filling level and motor speed. Depending on the flow characteristics the screw filling level may decrease to 50%.

Further limitations must be considered for gravimetric feeding, as max. speed should be reduced to allow for bulk density variations.

**alternatively also available as stainless steel version

[How to read the table of screws](#)



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Technical Specification

Ambient temperature:	0°C to +45°C (32°F to 113°F)	* Optionally available: conductive or chemically resistant FDA approval polyurethane
Humidity of the air:	up to 85% without condensation	
max. vacuum/pressure:	3 hPa (3 mbar) (1.2 inches of water)	
Ingredient temperature:	0°C to +50°C (32°F to 122°F)	
max. bulk density (volumetric):	1.5 kg/dm ³ * (94 lb/cuft)	** Three-phase motors are designed for a power supply of: 230/400 V - 50 Hz, and for the operation in TT networks, TN networks or networks with earthed neutral. For different networks adaptation measures are necessary.
	1.5 kg/dm ³ (94 lb/cuft) with hopper 100dm ³ (3.53 cuft)	
max. bulk density (gravimetric):	1.1 kg/dm ³ (69 lb/cuft) with hopper 200 dm ³ (7.06 cuft)	
Flexible screw trough:	polyurethane, food-proof acc. to LMBG*	
Housing, extension hopper, hopper lid:	1.4301 (304 SS)	
Screws, screw tubes, outlets:	1.4571 (316 SS), 1.4301 (304 SS) or polyurethane, food-proof acc. to LMBG*	
Non-contact components:	Aluminium, plated or painted steel (RAL 7035)	
Extension hopper: 100 dm ³ (3.53 cuft) or 200 dm ³ (7.06 cuft)	Hopper lid for automatic refilling or manual refilling	
Screw drive:	0.37 kW (0.5 HP), IP65; ISO class F; TEFC; frequency-controlled	
Power supply:	AC 230/400 V (110VAC/460VAC)- 50Hz** or 266/460 V (230/460VAC) - 60Hz	
Net weighing range MD6:	238 kg (524.7 lb) with hopper 100dm ³ (3.53 cuft) 226 kg (498.2 lb) with hopper 200dm ³ (7.06 cuft)	
Net weighing range MS6:	208 kg (458.5 lb) with hopper 100dm ³ (3.53 cuft) 196 kg (432.1 lb) with hopper 200dm ³ (7.06 cuft)	

Options and Accessories

- Flexible [inlet and vent connections](#)
- Flexible [outlet connections](#)
- Interchangeable screws and screw tubes
- [BagDumper](#) (for manual refilling)
- [DESTACO clamp fasteners](#) with and without safety switch
- Versions for higher or lower temperatures than standard
- [Explosion-proof versions](#) as per directive 2014/34/EU (ATEX) or NFPA
- FlexWall®Plus with [Hygienic Design \(HD\)](#) as per directive 1935/2004 or FDA
- Screw extension 300 mm (11.8 inches) (except for blade and fiber screws)
- Vertical outlet with [quick release](#)
- [Maintenance disconnect box](#)
- [Filter bag](#) or [JetFilter](#) for vent stub
- [Turntable](#) or [cart mounting](#)
- [Pressure compensation](#) for the outlet and/or [feeder hopper](#)
- Cleaning and refill systems upon request

