

# TECHNICAL INSTRUCTION

## Static Feeder Calibration - OP1S



### Description

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The technical instruction describes the step-by step process to conduct the static balancing on the OP1S.

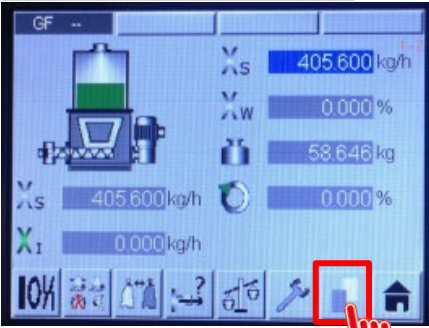
**Step 1** Check the displayed weight value in the OP1S and note the weight value.

**Step 2** Load the dosage with a weight or press/load it by pushing down. In this step, it is important that the weight value returns to its initial value.

**Step 3** Start the automatic step chain for the static calibration of the feeding. To do this, follow the picture instructions:

Pressing the button (left of the wrench) starts the function. If the OP1S is locked, it prompts you to enter a password.

Starting the static calibration



**Step 4** Enter the following code:  
**08432**



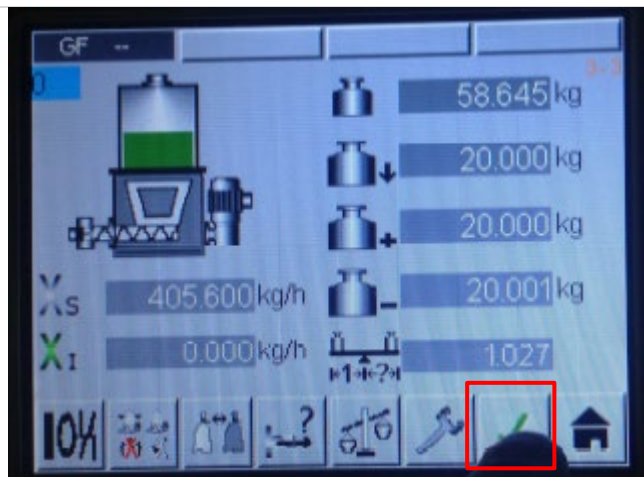
**Step 5**



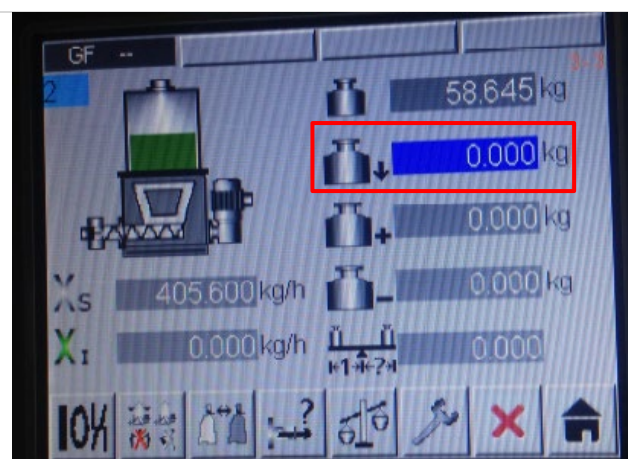
**Step 6** Press the button with the bar scale


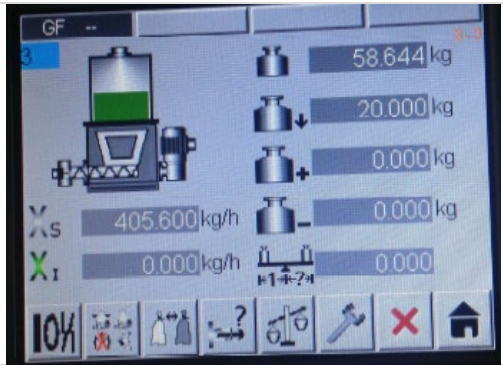
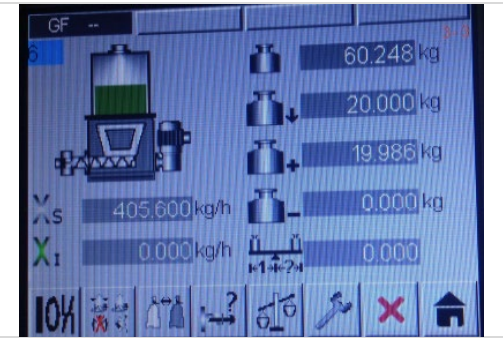


**Step 7** Confirm the start by pressing the green check mark



**Step 8** Now enter the weight of the test weight under the weight value



<p>Step 9</p>	<p>e.g. 20KG (please enter your actual test weight here)</p>	
<p>Step 10</p>	<p>Now place the test weight on the scale.</p>	
<p>Step 11</p>	<p>Now place the test weight on the scale.</p> <p>→ The controller now makes an automatic test.</p>	
<p>Step 12</p>	<p>Finally, remove the weight.</p> <p>The controller now calculates the new lever arm.</p> <p>End!</p>	