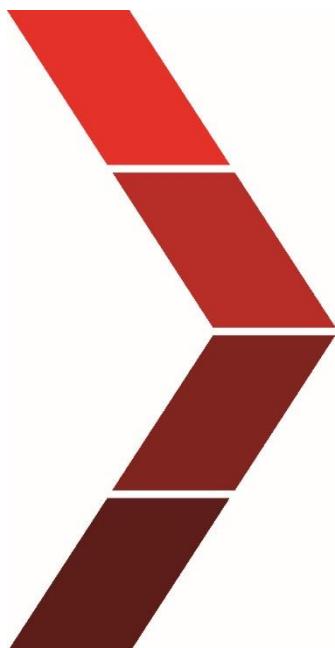


# TECHNICAL INSTRUCTION

OP1 Communication test interface –  
CM/CB-E



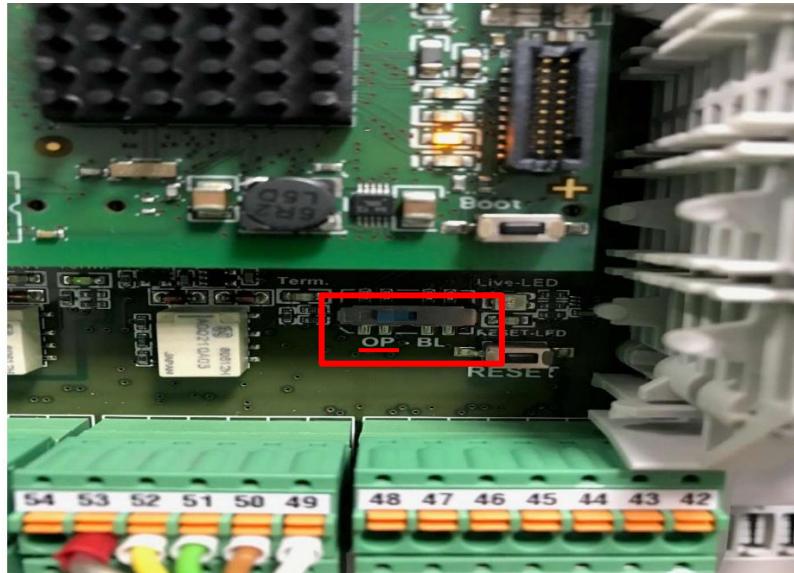
## Description

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The technical instruction describes the step-by step process to use the OP1 communication test interface of the CM/CB-E.

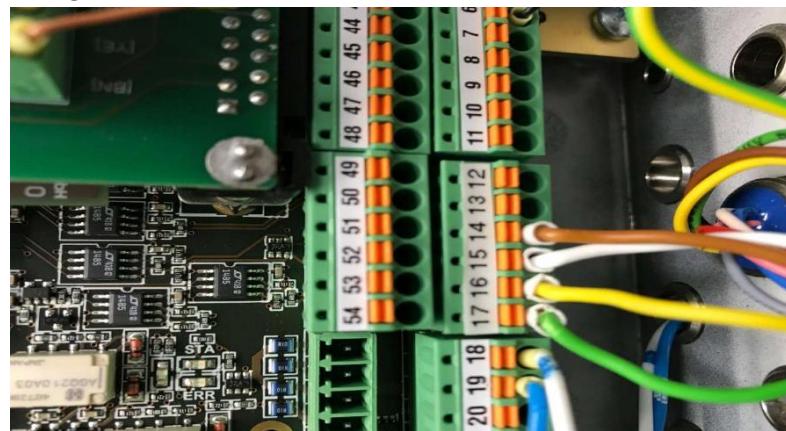
**Step 1**

Control the dip switch OP-BL. For the right setting is switch it to the left on OP.



**Step 2**

Wiring at CM-E



**Step 3**

Wiring at Serial converter



